
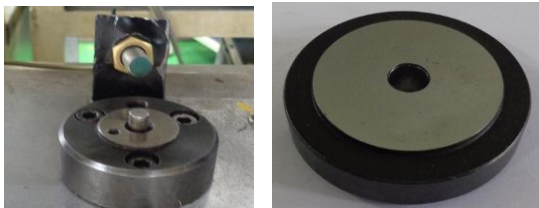


ADVIK	TPM Circle No.:	Activity	KK	JH	QM	PM	SHE	OT	DM	E&T	KAIZEN IDEA SHEET			
	TPM Circle Name:	Loss no.												
	Dept: Quality	Result Area	P	Q-Def. A / B /C	C	D	S	M	Kaizen No. : 04					
Cell No.:	Cell Name: A325 Cam Assy.	Process / Stage : Assly							Operation : Assy.					
Kaizen Theme:- To eliminate rejection of Angle not ok cam assembly.		Idea : - Locator & guide plate change.												
		Counter Measure : - Locator & guide plate change.					Bench Mark		0.0					
Problem/Present Status:- A325 Cam assembly angle & height not ok rejection very high.		Before : Locator & guide plate wear out.					Target		0					
							Kaizen Start		03Apr./2014					
							Kaizen Finish		09/Apr./2014					
		Team Members With Sign : Kamini, Devdas Pinjan, Samadhan visave.												
Why Why Analysis :- 1) Why :- A325 Cam assembly angle & height not ok rejection very high. 2) Why :- Angle locator & height guide plate disturb. 3) Why :- Locator & guide plate wear out. 4) Why :- Validation period over.		After : Locator & guide plate change.					Benefits							
							P							
							Q	Angle & height rejection eliminate.						
							C	Cost save						
							D							
							S							
							M							
		Kaizen Sustenance :												
		What to do : 1) Awarnes give to operator. 2)Due date period decide												
		How to do : Check point add in check sheet.												
Root Cause : Locator & guide plate wear out.		Result : Angle & height rejection eliminate.					Scope & Plan for Horizontal Deployment							
		Sr no	Model	Target Dt	responsibility	Status								
Registration no.& dt : 09/04/14			N.A.											
Submitted by : 09/04/14														
Manager's Sign :														
Jun 09, Rev:01														